	Product Specification	Code: RC-005
		Version: 5
		Date: 03.12.15

FREEWORLD TRADING LIMITED

This specification remain the intellectual property of Freeworld Trading and may not be copied or used elsewhere without our written permission.


PRODUCT DESCRIPTION:	Raisins, Chilean Goldens
FWT CODE:	0488
DATE ISSUED:	10/04/2017
REVISION NUMBER:	5

SUPPLIER NAME:	Freeworld Trading Limited
SUPPLIER ADDRESS:	21 Annandale Street Edinburgh EH7 4AW
TELEPHONE NUMBER:	0131 557 5600
FACSIMILE NUMBER:	0131 557 5665
EMAIL ADDRESS:	quality_control@freeworld-trading.co.uk sales@freeworld-trading.co.uk logistics@freeworld-trading.co.uk

CONTACT TECHNICAL:	Karen Greenhorn
POSITION HELD:	Quality Control
EMAIL ADDRESS	karen@freeworld-trading.co.uk

Commodity Buyer	Ailsa Perez Ulecia
Email Address	ailsa@freeworld-trading.co.uk

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 1 of 8

	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

1.00 PRODUCT DESCRIPTION

Please provide a brief description of the PRODUCT including, name of product and pack size.

Chilean Golden Thompson seedless raisins packed in 10kg cartons

2.00 INGREDIENT BREAKDOWN

Ingredient	% at Recipe bowl stage	% in Final Product	% Compound Ingredient Breakdown	Variety/Grade	Country Of Origin
Sulphured Raisins		99.5%		Thompsons	Chile
Sunflower Oil		0.5%		Sunflower oil	Chile/Germany

3.00 STABILITY CONTROL FOR RAW INGREDIENTS

Ingredient	'State' eg. Liquid / powder / paste	Max life - days	Storage temp. °C	Washing process. Detail chemical used, concentration and contact time	Aw	pH	% moisture	Heat process time & CORE temperature	Status of manufacturing areas e.g GMP, High Care, High Risk
Details for each individual component of raw material									
Raisins	Solid	365	20	Washed in cold water	0.5 1- 0.5 4		18%	Sun dried	GMP
Sunflower oil	Liquid	365	20		-	-	-	-	GMP


4.00 PRESERVATIVES AND PROCESSING AIDS

E. Number	Name	Maximum Limit
E220	Sulphur Dioxide	Max 2000ppm

If processing aid state which process it aids and how.

SO2 is used as a processing aid to retain the golden colour

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 2 of 8

	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

5.00 SEASONAL VARIATION

Raisins will begin to sugar towards the end of the season, this is a natural process and should not be classed as a defect.

6.00 GENETIC MODIFICATION

GENETICALLY MODIFIED ORGANISMS	YES	NO	IF YES WHICH INGREDIENT
1. Does the product or any of its ingredients contain any genetically modified material – whether viable or not?		√	
2. Is the product or any of its ingredients produced from, but not containing, any genetically modified material – whether viable?		√	
3. Has the product or any of its ingredients been significantly changed as a consequence of the use of genetic modification?		√	
4. Have genetically modified organisms been used as processing aids or additives to produce processing aids or additives used in conjunction with the production of the food or any of its ingredients?		√	


7.00 ORGANOLEPTIC PROPERTIES

Provide a full description of the organoleptic properties of the PRODUCT.

Appearance:	Well developed berries characteristic uniform shape. Brownish to golden yellow in colour. Slightly shining with oil treatment. Fruit shall be free flowing, not sticky and clump free.
Flavour and Aroma:	Characteristic fruity and sweet raisin flavour without being sour, fermented, bitter or foreign flavours and odours
Texture:	Firm mouth feel with softy chewy centre.

Organoleptic properties are obviously dependent on the crop and harvesting conditions of the current year.


Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 3 of 8

	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

8.00 NUTRITIONAL INFORMATION		
Parameter	Value (per 100grams)	Source
Energy Kj / kcal	1458.5/343.78	USDA (modified by Regulation (EU) No 1169/2011)
Fats	0.46	
Of which:	-	
-saturated	0.151	
-monounsaturated	0.019	
-polyunsaturated	0.135	
Carbohydrates	79.52	
Of which:	-	
-sugars	59.19	
Fibre	4.0	
Protein	3.39	
Minerals		
Salt (g)	0.03	
Calcium (mg)	53	
Iron (mg)	1.79	
Magnesium (mg)	35	
Phosphorus (mg)	115	
Potassium (mg)	746	

9.00 PRODUCT SUITABILITY		
Dietary Requirement	Yes/No	Comments
Coeliac	Yes	There is no gluten within the product recipe; there is no gluten on the production line. However we can not guarantee that the raw materials entering the factory are gluten free. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Vegetarians	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Vegans	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Lactose Intolerant	Yes	There are no dairy products within the product recipe; there are no dairy products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Kosher	Yes	Certified Yes
Halal	Yes	Certified Yes

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 4 of 8

	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15


10.00 ALLERGEN DATA

Product	In the product Y/N	Within the factory Y/N	On the same production line Y/N	Stored in Same Warehouse Y/N
Peanuts and peanut derivatives	No	No	No	If stored, it is in segregated area
Nut and nut derivatives (almond, hazelnut, walnut, cashew, pecan nut, Brazil nut, pistachio nuts, macadamia nut and Queensland nut)	No	No	No	In segregated area
Sesame seeds / sesame seed derivatives	No	No	No	In segregated area
Mustard / mustard products	No	No	No	No
Milk / milk derivatives	No	No	No	No
Egg / egg derivatives / albumen	No	No	No	No
Gluten (i.e wheat, rye, barley, oats, spelt, kamut, or their hybrid strains)	No	No	No	If stored, it is in segregated area
Soya / Soya derivatives	No	No	No	If stored, it is in segregated area
Lupin / Lupin derivatives	No	No	No	No
Fish/Fish derivatives	No	No	No	No
Crustaceans	No	No	No	No
Molluscs	No	No	No	No
Sulphur Dioxide and sulphites	Yes	Yes	Yes	In segregated area
Celery	No	No	No	

Allergens stored in the warehouse can be subject to change from the above list. However, the warehouses take all necessary precautions and store all allergens in segregated areas. We have taken every reasonable precaution and proceeded with due diligence, however, we cannot control the risk of cross contamination in distribution, since we have limited control over the third party service involved. Therefore, we cannot guarantee absence of any particular allergen. Should you wish to make any allergen statements against your products please contact Freeworld Trading before hand.

11.00 CHEMICAL ANALYSIS	
Parameter	Specification Limits
Moisture	Max 18C
Sulphur Dioxide	Max 2000ppm
Ochratoxin A	<10ppb
Pesticides	As per EU/UK Legislation
Heavy Metals	As per EU/UK Legislation

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 5 of 8

	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

12.00 MICROBIOLOGY	
Microbes	Typical Levels
Coliforms	<100 cfu/g
Escherichia Coli	<10 cfu/g
Yeasts	<1,000 cfu/g
Moulds	<1,000 cfu/g
Salmonella	Absent in 50g


13.00 Physical Analysis	
Physical attributes	Specification
Piece of stem	1 per 96oz (6lb/2.72kg = 3.6 per carton)
Cap stems >3mm	15 per lb (454g)
Undeveloped	
- Large size	2.5%
- Medium size	2.5%
- Small size	3.5%
Damage or defects	
- damaged	3%
- mould	3%
- foreign materials, glass/plastic	0
- insect damage	0
Sugared berries	7%
Maturity	70%
Black tip	5%
Stones	2 per ton max
Fermentation or other undescribed faults	Absent
Declaration: Although due care and attention has been taken during the processing of this natural product. The product may contain traces of pits/stalks/shell.	

14.00 COUNT/SIZE		
Size	mm	
Large	>12.0 mm	Equatorial diameter
Medium Large	9.0-12.0mm	Equatorial diameter
Small	<9.0 mm	Equatorial diameter

15.00 SHELF-LIFE
SHELF-LIFE FROM DATE OF PRODUCTION: 12 months
Please note the product will be safe to use for the duration of the shelf-life after opening, providing they have been stored correctly.

16.00 METAL DETECTION		
Metal detection	Ferrous (mm)	2.5mm
	Non –Ferrous (mm)	3.0mm
	Stainless Steel (mm)	3.5mm

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 6 of 8


	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

17.00 RECOMMENDED STORAGE CRITERIA		
All our products are designed for ambient storage, however we choose to keep our products between 6-10°C to preserve maximum freshness and prevent infestation.		
COOL STORE	6-10	
Ambient		
AWAY FROM DIRECT SUNLIGHT	Yes	

18.00 MATERIALS						
Recommended pallet stacking for the product, however this may vary depending on warehouse/haulier						
PALLET						
No of units per layer		Maximum				
No of units per pallet		Maximum				
No of units per pallet		Minimum				
Method of pallet security	Shrink wrap	Shrink-wrap / Pallet-wrap / Banding				
Type of pallet used						
CONTACT PACKAGING MATERIAL						
Material	Polythene Liner	Food Grade	YES	√	NO	
Colour	Blue					
Dimensions	640x500					
Weight	Please advise	g				
Method of closure	Folded	Tape / EEC Tape / Stitching				
OUTER PACKAGING MATERIAL						
Material	Cardboard carton					
Colour	White printed					
Grade	Food					
Weight	500	G				
Dimensions	374x234x142	Mm				
Method of closure	Tape	Tape / EEC Tape / Stitching				

19.00 SOURCE AND POINT OF MANUFACTURE		
State the country of Manufacture	Chile	
Is the Product produced and packaged in the suppliers own premises:-	Packed at Anjari	

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 7 of 8

	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

20.00 OBLIGATIONS UPON THE PART OF THE SUPPLIER & TRADING TERMS OF FREEWORLD TRADING.

The supplier must comply with all relevant United Kingdom and European Community Legislation and all relevant legal and food safety criteria. The supplier must agree to comply with Freeworld Trading Standard Conditions of Supply.

The supplier is responsible for informing Freeworld Trading in writing and a minimum of one calendar month in advance of any proposed change of formulation, manufacturing process or packaging materials and changes in the origin places of process of any materials used to produce the product to be supplied to Freeworld Trading. No change is to be made without the prior knowledge and prior written agreement of Freeworld Trading.

Freeworld Trading Limited

- 1) No claims entertained after 7 days from delivery.
- 2) Any overdue amounts are liable to interest charged at 3% over base rate per month.
- 3) Title and goods remain with Freeworld Trading Ltd. until the purchase price is paid in full'
- 4) The risk in the goods shall pass to the buyer at the time of delivery where carriage is made by independent carrier, then at the time of collection by this carrier. or where the goods are sold ex-warehouse at the time the buyer is notified that the goods are released for collection.
- 5) If the goods or any part of thereof supplied under the contract are processed or altered in any way by the buyer or any other agent, the quality of the goods shall be deemed acceptable by the buyer. In addition all customers quality control checks are to be completed on the entire load prior to use in application

FOR AND ON BEHALF OF FREEWORLD TRADING

NAME: (Technical)	Karen Greenhorn
POSITION HELD:	Quality Control
TECHNICAL SIGNATURE	<i>Karen Greenhorn</i>
DATE:	10/04/2017
Name: (Buyer)	Ailsa Perez Ulecia
Signature:	<i>Ailsa Perez Ulecia</i>

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 8 of 8