	<h2>Product Specification</h2>	Code: RC-005
		Version: 5
		Date: 03.12.15

FREEWORLD TRADING LIMITED

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PRODUCT DESCRIPTION:	Raisins, South African Golden, Medium Choice
FWT CODE:	0582
DATE ISSUED:	07/07/2020
REVISION NUMBER:	4

SUPPLIER NAME:	Freeworld Trading Limited
SUPPLIER ADDRESS:	21 Annandale Street Edinburgh EH7 4AW
TELEPHONE NUMBER:	0131 557 5600
FACSIMILE NUMBER:	0131 557 5665
EMAIL ADDRESS:	quality_control@freeworld-trading.co.uk sales@freeworld-trading.co.uk logistics@freeworld-trading.co.uk

CONTACT TECHNICAL:	Karen Greenhorn
POSITION HELD:	Quality Control
EMAIL ADDRESS	karen@freeworld-trading.co.uk

Commodity Buyer	Alex Poole
Email Address	alex@freeworld-trading.co.uk



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1.00 PRODUCT DESCRIPTION

Please provide a brief description of the PRODUCT including, name of product and pack size.

South African Dried Golden Raisins, medium choice packed in 12.5kg

2.00 INGREDIENT BREAKDOWN

Ingredient	% at Recipe bowl stage	% in Final Product	% Compound Ingredient Breakdown	Variety/Grade	Country Of Origin
SO2 treated Raisins		99.5%		Thompson's	South African
Sunflower oil		0.5%			Netherlands/Sweden/Denmark

3.00 PRESERVATIVES AND PROCESSING AIDS

E. Number	Name	Maximum Limit
E220	Sulphur dioxide	2000ppm

If processing aid state which process it aids and how.

4.00 SEASONAL VARIATION

There may be a variation in berry count depending on the season.

5.00 GENETIC MODIFICATION

GENETICALLY MODIFIED ORGANISMS	YES	NO	IF YES WHICH INGREDIENT
1. Does the product or any of its ingredients contain any genetically modified material – whether viable or not?		√	
2. Is the product or any of its ingredients produced from, but not containing, any genetically modified material – whether viable?		√	
3. Has the product or any of its ingredients been significantly changed as a consequence of the use of genetic modification?		√	
4. Have genetically modified organisms been used as processing aids or additives to produce processing aids or additives used in conjunction with the production of the food or any of its ingredients?		√	



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6.00 ORGANOLEPTIC PROPERTIES

Provide a full description of the organoleptic properties of the PRODUCT.

Appearance: Light Golden to golden berries

Flavour and Aroma: Characteristic to golden raisins with no off taints or odours

Texture: Soft and chewy

Organoleptic properties are obviously dependent on the crop and harvesting conditions of the current year.


7.00 NUTRITIONAL INFORMATION

Parameter	Value (per 100grams)	Source
Energy Kj / kcal	1272/299	Analytical
Fats	0.48	
Of which:	-	
-saturated	0.2	
-monounsaturated	0.2	
-polyunsaturated	0.1	
Carbohydrates	71.3	
Of which:	-	
-sugars	71.2	
-polyols		
-starch		
Fibre	2.3	
Protein	2.5	
Minerals		
Salt (g)	0.18	
Calcium (mg)		
Iron (mg)		
Magnesium (mg)		
Phosphorus (mg)		
Potassium (mg)		

8.00 PRODUCT SUITABILITY

Dietary Requirement	Yes/No	Comments
Coeliac	Yes	There is no gluten within the product recipe; there is no gluten on the production line. However we can not guarantee that the raw materials entering the factory are gluten free. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Vegetarians	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.

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Vegans	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Lactose Intolerant	Yes	There are no dairy products within the product recipe; there are no dairy products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Kosher	Yes	Certified Yes
Halal	Yes	Certified Yes

9.00 ALLERGEN DATA				
Product	In the product Y/N	Within the factory Y/N	On the same production line Y/N	Stored in Same Warehouse Y/N
Peanuts and peanut derivatives	No	No	No	If stored, it is in segregated area
Nut and nut derivatives (almond, hazelnut, walnut, cashew, pecan nut, Brazil nut, pistachio nuts, macadamia nut and Queensland nut)	No	No	No	In segregated area
Sesame seeds / sesame seed derivatives	No	No	No	In segregated area
Mustard / mustard products	No	No	No	No
Milk / milk derivatives	No	No	No	No
Egg / egg derivatives / albumen	No	No	No	No
Gluten (i.e wheat, rye, barley, oats, spelt, kamut, or their hybrid strains)	No	No	No	If stored, it is in segregated area
Soya / Soya derivatives	No	No	No	If stored, it is in segregated area
Lupin / Lupin derivatives	No	No	No	No
Fish/Fish derivatives	No	No	No	No
Crustaceans	No	No	No	No
Molluscs	No	No	No	No
Sulphur Dioxide and sulphites	Yes	Yes	Yes	In segregated area
Celery	No	No	No	No

Allergens stored in the warehouse can be subject to change from the above list. However, the warehouses take all necessary precautions and store all allergens in segregated areas. We have taken every reasonable precaution and proceeded with due diligence, however, we cannot control the risk of cross contamination in distribution, since we have limited control over the third party service involved. Therefore, we cannot guarantee absence of any particular allergen. Should you wish to make any allergen statements against your products please contact Freeworld Trading before hand.

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10.00 CHEMICAL ANALYSIS

Parameter	Specification Limits
Moisture	Max 16%
Sulphur Dioxide	Max 2000ppm
Ochratoxin	Max 10ppb
Pesticides	As per EU Legislation
Heavy Metals	As per EU Legislation

11.00 MICROBIOLOGY

Microbes	Typical Levels
Total Viable Count	<10,000 cfu/g
Coliforms	<10 cfu/g
Escherichia Coli	<10 cfu/g
Staph Aureus	<10 cfu/g
Yeasts	<1,000cfu/g
Moulds	<500 cfu/g
Salmonella	Absent in 25gms

12.00 Physical Analysis

Physical attributes	Specification
Foreign Bodies	
Foreign Matter	1 per 1000kg (stones smaller than 1.5x1.5mm)
Glass, metal	Absent
Insect Infestation (any insect or insects excreta found in or amongst the fruit)	Absent
Blemish (any conspicuous external defects larger than 10% of the berry surface area. A black discolouration around the cap stem attachment area, exceeding 3mm in diameter, will also be deemed a blemish)	5% per 100 gms
Damaged (damaged berries are those berries which are torn or broken to such an extent that the inner flesh is exposed. The expose of flesh by the removal of cap stem will not be deemed as damaged)	2% per 100 gms
Crystallisation (sugarised berries)	10%
Extraneous Vegetable Matter (any matter of vegetable origin, but excludes objects as defined under foreign objects and dangerous objects)	Cap stems 30 per kg Loose stalks 1 per 15kg Embedded stalks 3 per 15kg
Declaration: Although due care and attention has been taken during the processing of this natural product. The product may contain traces of pits/stalks/shell.	

13.00 Count/Size

Size	Choice per 100gms	Standard Per 100gms
Jumbo	100-150	100-170
Jumbo – small/bold large	150-200	n/a
Bold	180-230	n/a



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14.00 SHELF-LIFE

SHELF-LIFE FROM DATE OF PRODUCTION: 9 months

15.00 METAL DETECTION

Metal detection	Ferrous (mm)	1.5mm & 3.0mm
	Non –Ferrous (mm)	1.6mm & 4.0mm
	Stainless Steel (mm)	2.0mm & 4.5mm

16.00 RECOMMENDED STORAGE CRITERIA

COOL STORE	6-10C	
Ambient	Max 20C	
AWAY FROM DIRECT SUNLIGHT	Yes	

17.00 MATERIALS

Recommended pallet stacking for the product, however this may vary depending on warehouse/haulier

PALLET		
No of units per layer	10	Maximum
No of units per pallet	140	Maximum
No of units per pallet	100	Minimum
Method of pallet security	Shrink wrap	Shrink-wrap / Pallet-wrap / Banding
Type of pallet used	Wooden	

CONTACT PACKAGING MATERIAL

Material	Polythene liner	Food Grade	YES	<input checked="" type="checkbox"/>	NO
Colour	Blue				
Dimensions	550x420				
Weight	15	g			
Method of closure	Folded	Tape / EEC Tape / Stitching			


OUTER PACKAGING MATERIAL

Material	Cardboard				
Colour	Brown or white				
Grade	Food				
Weight	450/500	G			
Dimensions	390X270X157	Mm			
Method of closure	Tape	Tape / EEC Tape / Stitching			

18.00 SOURCE AND POINT OF MANUFACTURE

State the country of Manufacture	South Africa
Is the Product produced and packaged in the suppliers own premises:-	Yes

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19.00 OBLIGATIONS UPON THE PART OF THE SUPPLIER & TRADING TERMS OF FREEWORLD TRADING.

The supplier must comply with all relevant United Kingdom and European Community Legislation and all relevant legal and food safety criteria. The supplier must agree to comply with Freeworld Trading Standard Conditions of Supply.

The supplier is responsible for informing Freeworld Trading in writing and a minimum of one calendar month in advance of any proposed change of formulation, manufacturing process or packaging materials and changes in the origin places of process of any materials used to produce the product to be supplied to Freeworld Trading. No change is to be made without the prior knowledge and prior written agreement of Freeworld Trading.

Freeworld Trading Limited

- 1) No claims entertained after 7 days from delivery.
- 2) Any overdue amounts are liable to interest charged at 3% over base rate per month.
- 3) Title and goods remain with Freeworld Trading Ltd. until the purchase price is paid in full'
- 4) The risk in the goods shall pass to the buyer at the time of delivery where carriage is made by independent carrier, then at the time of collection by this carrier. or where the goods are sold ex-warehouse at the time the buyer is notified that the goods are released for collection.
- 5) If the goods or any part of thereof supplied under the contract are processed or altered in any way by the buyer or any other agent, the quality of the goods shall be deemed acceptable by the buyer. In addition all customers quality control checks are to be completed on the entire load prior to use in application

FOR AND ON BEHALF OF FREEWORLD TRADING

NAME: (Technical)	Karen Greenhorn
POSITION HELD:	Quality Control
TECHNICAL SIGNATURE	<i>Karen Greenhorn.</i>
DATE:	07/07/2020
Name: (Buyer)	Alex Poole
Signature:	<i>Alex Poole</i>