	Product Specification	Code: RC-005
		Version: 5
		Date: 03.12.15

FREEWORLD TRADING LIMITED

This specification remains the intellectual property of Freeworld Trading and may not be copied or used elsewhere without our written permission.


PRODUCT DESCRIPTION:	Walnuts, Moldova All Sizes
FWT CODE:	0596
DATE ISSUED:	09.04.2018
REVISION NUMBER:	2

SUPPLIER NAME:	Freeworld Trading Limited
SUPPLIER ADDRESS:	21 Annandale Street Edinburgh EH7 4AW
TELEPHONE NUMBER:	0131 557 5600
FACSIMILE NUMBER:	0131 557 5665
EMAIL ADDRESS:	quality_control@freeworld-trading.co.uk sales@freeworld-trading.co.uk logistics@freeworld-trading.co.uk

CONTACT TECHNICAL:	Karen Greenhorn
POSITION HELD:	Quality Control
EMAIL ADDRESS	karen@freeworld-trading.co.uk

Commodity Buyer	Michael Stevens
Email Address	michael@freeworld-trading.co.uk

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 1 of 7

	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

1.00 PRODUCT DESCRIPTION

Please provide a brief description of the PRODUCT including, name of product and pack size.

Developed, dried, unbleached walnut kernels packed in 10kg (2 x 5kg) cartons

2.00 INGREDIENT BREAKDOWN

Ingredient	% at Recipe bowl stage	% in Final Product	% Compound Ingredient Breakdown	Variety/Grade	Country Of Origin
Walnuts		100		Juglans Regia L.	Moldova

3.00 PRESERVATIVES AND PROCESSING AIDS

E. Number	Name	Maximum Limit
	N/A	

If processing aid state which process it aids and how.


4.00 SEASONAL VARIATION

N/A

5.00 GENETIC MODIFICATION

GENETICALLY MODIFIED ORGANISMS	YES	NO	IF YES WHICH INGREDIENT
1. Does the product or any of its ingredients contain any genetically modified material – whether viable or not?		√	
2. Is the product or any of its ingredients produced from, but not containing, any genetically modified material – whether viable?		√	
3. Has the product or any of its ingredients been significantly changed as a consequence of the use of genetic modification?		√	
4. Have genetically modified organisms been used as processing aids or additives to produce processing aids or additives used in conjunction with the production of the food or any of its ingredients?		√	

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 2 of 7

	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

6.00 ORGANOLEPTIC PROPERTIES

Provide a full description of the organoleptic properties of the PRODUCT.

Appearance:	Walnut Kernels, golden to yellow brown in colour. Typical of the grade either halves or broken pieces
Flavour and Aroma:	True to type, fresh, nutty, without off odour and flavour, not rancid, not bitter
Texture:	Firm with tight bite.

Organoleptic properties are obviously dependent on the crop and harvesting conditions of the current year.


7.00 NUTRITIONAL INFORMATION

Parameter	Value (per 100grams)	Source
Energy Kj / kcal	2958.4/716.05	USDA (modified by Regulation (EU) No 1169/2011)
Fats	65.21	
Of which:	-	
-saturated	6.13	
-monounsaturated	8.93	
-polyunsaturated	47.17	
Carbohydrates	13.71	
Of which:	-	
-sugars	2.61	
Fibre	6.7	
Protein	15.22	
Minerals		
Salt (g)	0.005	
Calcium (mg)	98	
Iron (mg)	2.91	
Magnesium (mg)	158	
Phosphorus (mg)	346	
Potassium (mg)	441	

8.00 PRODUCT SUITABILITY

Dietary Requirement	Yes/No	Comments
Coeliac	Yes	There is no gluten within the product recipe; there is no gluten on the production line. However we can not guarantee that the raw materials entering the factory are gluten free. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Vegetarians	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 3 of 7


	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

Vegans	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Lactose Intolerant	Yes	There are no dairy products within the product recipe; there are no dairy products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Kosher	Yes	Certified No
Halal	Yes	Certified No

9.00 ALLERGEN DATA				
Product	In the product Y/N	Within the factory Y/N	On the same production line Y/N	Stored in Same Warehouse Y/N
Peanuts and peanut derivatives	N	N	N	If stored, it is in segregated area
Nut and nut derivatives (almond, hazelnut, walnut, cashew, pecan nut, Brazil nut, pistachio nuts, macadamia nut and Queensland nut)	Walnuts	Walnuts	Walnuts	In segregated area
Sesame seeds / sesame seed derivatives	N	N	N	In segregated area
Mustard / mustard products	N	N	N	N
Milk / milk derivatives	N	N	N	N
Egg / egg derivatives / albumen	N	N	N	N
Gluten (i.e wheat, rye, barley, oats, spelt, kamut, or their hybrid strains)	N	N	N	If stored, it is in segregated area
Soya / Soya derivatives	N	N	N	If stored, it is in segregated area
Lupin / Lupin derivatives	N	N	N	N
Fish/Fish derivatives	N	N	N	N
Crustaceans	N	N	N	N
Molluscs	N	N	N	N
Sulphur Dioxide and sulphites	N	N	N	In segregated area
Celery	N	N	N	N

Allergens stored in the warehouse can be subject to change from the above list. However, the warehouses take all necessary precautions and store all allergens in segregated areas. We have taken every reasonable precaution and proceeded with due diligence, however, we cannot control the risk of cross contamination in distribution, since we have limited control over the third party service involved. Therefore, we cannot guarantee absence of any particular allergen. Should you wish to make any allergen statements against your products please contact Freeworld Trading before hand.

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 4 of 7

	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

10.00 CHEMICAL ANALYSIS	
Parameter	Specification Limits
Moisture	<5%
Free Fatty Acid	<1%
Peroxide Value	<0.5 meqO2/kg
Aflatoxin	Total <4ppb, B2 <2ppb
Pesticides	As per EU/UK Legislation
Heavy Metals	As per EU/UK Legislation


11.00 MICROBIOLOGY	
Microbes	Typical Levels
Total Viable Count	<10,000 cfu/g
Coliforms	<1,000 cfu/g
Escherichia Coli	<10 cfu/g
Yeasts	<1,000 cfu/g
Moulds	<1,000 cfu/g
Salmonella	Absent in 125g

12.00 PHYSICAL ANALYSIS	
Physical attributes	Specification
Foreign bodies (hair, glass, metal, hard plastic, live insects, etc)	None
Extraneous Vegetable Matter	<0.05% by weight of kernel
Shell pieces	0.1% by weight of kernels
Mouldy, Rotten Kernels	1% by weight of kernels
Black Kernels	<5%
Bags with lost vacuum	<5%
Declaration: Although due care and attention has been taken during the processing of this natural product. The product may contain traces of pits/stalks/shell.	

13.00 COUNT/SIZE	
SIZE	%
Halves Kernels	80%* Half Kernels, 20%* Broken/Quarters - *tolerance +/- 5%
Quarters/Broken	70%* Quarters 30%* Broken - * tolerance +/- 3%

14.00 SHELF-LIFE
SHELF-LIFE FROM DATE OF PRODUCTION: 18 months
Please note the product will be safe to use for the duration of the shelf-life after opening, providing they have been stored correctly.

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 5 of 7

	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

15.00 METAL DETECTION

Metal detection	Ferrous (mm)	3.5mm
	Non –Ferrous (mm)	4.0mm
	Stainless Steel (mm)	4.0mm

16.00 RECOMMENDED STORAGE CRITERIA

All our products are designed for ambient storage, however we choose to keep our products between 6-10°C to preserve maximum freshness and prevent infestation.

COOL STORE	0-10 °C	
Ambient	Max 15 °C	
AWAY FROM DIRECT SUNLIGHT	Yes	

17.00 MATERIALS

Recommended pallet stacking for the product, however this may vary depending on warehouse/hauler

PALLET		
No of units per layer	8	Maximum
No of units per pallet	64	Maximum
No of units per pallet		Minimum
Method of pallet security	banding	Shrink-wrap / Pallet-wrap / Banding
Type of pallet used	Shrink-wrap	

CONTACT PACKAGING MATERIAL

Material	Polythene bag	Food Grade	YES	✓	NO	
Colour	Clear					
Dimensions	400x600	Mm				
Weight	~150	g				
Method of closure	Vacuum or folded	Tape / EEC Tape / Stitching				


OUTER PACKAGING MATERIAL

Material	Cardboard	
Colour	White	
Grade	Food	
Weight	550	G
Dimensions	390x270x280	Mm
Method of closure	Tape	Tape / EEC Tape / Stitching

18.00 SOURCE AND POINT OF MANUFACTURE

State the country of Manufacture	Moldova
Is the Product produced and packaged in the suppliers own premises:-	Yes

Prepared by: Shelby Bodily	Approved by: Marcela Graziano	Page 6 of 7

	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

19.00 OBLIGATIONS UPON THE PART OF THE SUPPLIER & TRADING TERMS OF FREEWORLD TRADING.

The supplier must comply with all relevant United Kingdom and European Community Legislation and all relevant legal and food safety criteria. The supplier must agree to comply with Freeworld Trading Standard Conditions of Supply.

The supplier is responsible for informing Freeworld Trading in writing and a minimum of one calendar month in advance of any proposed change of formulation, manufacturing process or packaging materials and changes in the origin places of process of any materials used to produce the product to be supplied to Freeworld Trading. No change is to be made without the prior knowledge and prior written agreement of Freeworld Trading.

Freeworld Trading Limited

- 1) No claims entertained after 7 days from delivery.
- 2) Any overdue amounts are liable to interest charged at 3% over base rate per month.
- 3) Title and goods remain with Freeworld Trading Ltd. until the purchase price is paid in full'
- 4) The risk in the goods shall pass to the buyer at the time of delivery where carriage is made by independent carrier, then at the time of collection by this carrier. or where the goods are sold ex-warehouse at the time the buyer is notified that the goods are released for collection.
- 5) If the goods or any part of thereof supplied under the contract are processed or altered in any way by the buyer or any other agent, the quality of the goods shall be deemed acceptable by the buyer. In addition all customers quality control checks are to be completed on the entire load prior to use in application

FOR AND ON BEHALF OF FREEWORLD TRADING

NAME: (Technical)	Karen Greenhorn
POSITION HELD:	Quality Control
TECHNICAL SIGNATURE	<i>Karen Greenhorn.</i>
DATE:	10.04.2018
Name: (Buyer)	Michael Stevens
Signature:	<i>M Stevens</i>