	Product Specification	Code: RC-005
		Version: 4
		Date: 08.09.15

FREEWORLD TRADING LIMITED

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PRODUCT DESCRIPTION:	Walnuts, Chilean, Machine Cracked
FWT CODE:	0066
DATE ISSUED:	07.03.2016
REVISION NUMBER:	1

SUPPLIER NAME:	Freeworld Trading Limited
SUPPLIER ADDRESS:	21 Annandale Street Edinburgh EH7 4AW
TELEPHONE NUMBER:	0131 557 5600
FACSIMILE NUMBER:	0131 557 5665
EMAIL ADDRESS:	quality_control@freeworld-trading.co.uk sales@freeworld-trading.co.uk logistics@freeworld-trading.co.uk

CONTACT TECHNICAL:	Karen Greenhorn
POSITION HELD:	Technical Manager
EMAIL ADDRESS	karen@freeworld-trading.co.uk

Commodity Buyer	Michael Stevens
Email Address	michael@freeworld-trading.co.uk

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1.00 PRODUCT DESCRIPTION

Please provide a brief description of the PRODUCT including, name of product and pack size.

Machine Cracked Chilean walnuts packed in 10kg cartons

2.00 INGREDIENT BREAKDOWN

Ingredient	% at Recipe bowl stage	% in Final Product	% Compound Ingredient Breakdown	Variety/Grade	Country Of Origin
Walnuts		100			Chilean


3.00 STABILITY CONTROL FOR RAW INGREDIENTS

Ingredient	'State' eg. Liquid / powder / paste	Max life - days	Storage temp. °C	Washing process. Detail chemical used, concentration and contact time	Aw	pH	% moisture	Heat process time & CORE temperature	Status of manufacturing areas e.g GMP, High Care, High Risk
Details for each individual component of raw material									
Walnuts	Solid	547	< 20c	N/A	0.6 - 0.8	> 4.6	<5%	N/A	GMP

4.00 PRESERVATIVES AND PROCESSING AIDS

E. Number	Name	Maximum Limit
If processing aid state which process it aids and how.		

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5.00 SEASONAL VARIATION
N/A


6.00 GENETIC MODIFICATION			
GENETICALLY MODIFIED ORGANISMS	YES	NO	IF YES WHICH INGREDIENT
1. Does the product or any of its ingredients contain any genetically modified material – whether viable or not?		√	
2. Is the product or any of its ingredients produced from, but not containing, any genetically modified material – whether viable?		√	
3. Has the product or any of its ingredients been significantly changed as a consequence of the use of genetic modification?		√	
4. Have genetically modified organisms been used as processing aids or additives to produce processing aids or additives used in conjunction with the production of the food or any of its ingredients?		√	

7.00 ORGANOLEPTIC PROPERTIES	
Provide a full description of the organoleptic properties of the PRODUCT.	
Appearance:	Extra light, light, light amber, amber and yellow kernels
Flavour and Aroma:	Characteristic taste and smell of walnuts with no off smells, tastes or taint
Texture:	Firm and crisp

Organoleptic properties are obviously dependent on the crop and harvesting conditions of the current year.

8.00 NUTRITIONAL INFORMATION


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Parameter	Value (per 100grams)	Source
Energy Kj / kcal	2958.4/716.05	USDA (modified by Regulation (EU) No 1169/2011)
Fats	65.21	
Of which:	-	
-saturated	6.12	
-monounsaturated	8.93	
-polyunsaturated	47.17	
Carbohydrates	13.71	
Of which:	-	
-sugars	2.61	
-polyols		
-starch	0.06	
Fibre	6.7	
Protein	15.23	
Minerals		
Salt (g)	0.005	
Calcium (mg)	98	
Iron (mg)	2.91	
Magnesium (mg)	158	
Phosphorus (mg)	346	
Potassium (mg)	441	

9.00 PRODUCT SUITABILITY		
Dietary Requirement	Yes/No	Comments
Coeliac	Yes	There is no gluten within the product recipe; there is no gluten on the production line. However we can not guarantee that the raw materials entering the factory are gluten free. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Vegetarians	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Vegans	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Lactose Intolerant	Yes	There are no dairy products within the product recipe; there are no dairy products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Kosher	Ye	Certified
Halal	No	No

10.00 ALLERGEN DATA				
Product	In the product Y/N	Within the factory Y/N	On the same production line	Stored in Same Warehouse
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			Y/N	Y/N
Peanuts and peanut derivatives	No	Please advise	Please advise	If stored, it is in segregated area
Nut and nut derivatives (almond, hazelnut, walnut, cashew, pecan nut, Brazil nut, pistachio nuts, macadamia nut and Queensland nut)	100% walnuts			In segregated area
Sesame seeds / sesame seed derivatives	No			
Mustard / mustard products	No			
Milk / milk derivatives	No			
Egg / egg derivatives / albumen	No			
Gluten (i.e wheat, rye, barley, oats, spelt, kamut, or their hybrid strains)	No			
Soya / Soya derivatives	No			
Lupin / Lupin derivatives	No			
Fish/Fish derivatives	No			
Crustaceans	No			
Molluscs	No			
Sulphur Dioxide and sulphites	No			In segregated area
Celery	No			

Allergens stored in the warehouse can be subject to change from the above list. However, the warehouses take all necessary precautions and store all allergens in segregated areas. We have taken every reasonable precaution and proceeded with due diligence, however, we cannot control the risk of cross contamination in distribution, since we have limited control over the third party service involved. Therefore, we cannot guarantee absence of any particular allergen. Should you wish to make any allergen statements against your products please contact Freeworld Trading before hand.

11.00 CHEMICAL ANALYSIS	
Parameter	Specification Limits
Moisture	<5%
Free Fatty Acids	≤0.5%
Peroxide Value	<5 meq/kg
Aflatoxin	B1 <2ppb, total <4ppb
Pesticides	As per EU/UK regulations
Heavy Metals	As per EU/UK regulations

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12.00 MICROBIOLOGY	
Microbes	Typical Levels
Escherichia Coli	<10 cfu/g
Yeasts and moulds	<5000 cfu/g
Salmonella	Absent in 25gms


13.00 PHYSICAL ANALYSIS			
Tolerance for impurities and foreign matters			
	Halves/Unit	Quarters/Unit	Pieces/Unit
Foreign Matter	0	0	0
Impurities	0.02% per 2grms in a 10kg box		
Tolerance for Defects			
Slight Shrivelling	4	6	9
Slight stain			
Serious stain	2	4	6
Serious Shrivelling			
Inactive fungus			
Insect damage	1	2	3
Active fungus, rot	0.2	0.5	0.5
Total defects	4	6	9
Declaration: Although due care and attention has been taken during the processing of this natural product. The product may contain traces of pits/stalks/shell.			

14.00 COUNT/SIZE			
Size	Big	Medium	Small
Halves	<300	300-500	>500
Large Pieces (LP)	>13mm		
Medium Pieces (MP)	9-13mm		
Small Pieces (SP)	6-9mm		
Topping (T)	3-6mm		
Meal	<3mm		

15.00 SHELF-LIFE
SHELF-LIFE FROM DATE OF PRODUCTION: 18 months
Please note the product will be safe to use for the duration of the shelf-life after opening, providing they have been stored correctly.

16.00 METAL DETECTION		
Metal detection	Ferrous (mm)	2.0 mm

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	Non –Ferrous (mm)	2.5 mm
	Stainless Steel (mm)	3.0 mm

17.00 RECOMMENDED STORAGE CRITERIA		
All our products are designed for ambient storage, however we choose to keep our products between 6-10°C to preserve maximum freshness and prevent infestation.		
COOL STORE	< 20C	
Ambient		
AWAY FROM DIRECT SUNLIGHT	Yes	

18.00 MATERIALS						
Recommended pallet stacking for the product, however this may vary depending on warehouse/hauler						
PALLET						
No of units per layer		Maximum				
No of units per pallet		Maximum				
No of units per pallet		Minimum				
Method of pallet security		Shrink-wrap / Pallet-wrap / Banding				
Type of pallet used						
CONTACT PACKAGING MATERIAL						
Material	Plastic bag	Food Grade	YES	✓	NO	
Colour	Transparent with logo					
Dimensions	850X640X75 mm					
Weight of packaging	10 KG					
Method of closure	Vacuum pack	Vacuum pack				
OUTER PACKAGING MATERIAL						
Material	Cardboard					
Colour	Green					
Grade	Food					
Weight of packaging	10	KG				
Dimensions	387x232x295 mm	500x330x187 mm				
Method of closure	Tape	Tape				

19.00 SOURCE AND POINT OF MANUFACTURE		
State the country of Manufacture	Chile	
Is the Product produced and packaged in the suppliers own premises:-	yes	

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20.00 OBLIGATIONS UPON THE PART OF THE SUPPLIER & TRADING TERMS OF FREEWORLD TRADING.

The supplier must comply with all relevant United Kingdom and European Community Legislation and all relevant legal and food safety criteria. The supplier must agree to comply with Freeworld Trading Standard Conditions of Supply.

The supplier is responsible for informing Freeworld Trading in writing and a minimum of one calendar month in advance of any proposed change of formulation, manufacturing process or packaging materials and changes in the origin places of process of any materials used to produce the product to be supplied to Freeworld Trading. No change is to be made without the prior knowledge and prior written agreement of Freeworld Trading.

Freeworld Trading Limited

- 1) No claims entertained after 7 days from delivery.
- 2) Any overdue amounts are liable to interest charged at 3% over base rate per month.
- 3) Title and goods remain with Freeworld Trading Ltd. until the purchase price is paid in full'
- 4) The risk in the goods shall pass to the buyer at the time of delivery where carriage is made by independent carrier, then at the time of collection by this carrier. or where the goods are sold ex-warehouse at the time the buyer is notified that the goods are released for collection.
- 5) If the goods or any part of thereof supplied under the contract are processed or altered in any way by the buyer or any other agent, the quality of the goods shall be deemed acceptable by the buyer. In addition all customers quality control checks are to be completed on the entire load prior to use in application

FOR AND ON BEHALF OF FREEWORLD TRADING

NAME: (Technical)	Karen Greenhorn
POSITION HELD:	Quality Control
TECHNICAL SIGNATURE	<i>Karen Greenhorn</i>
DATE:	07/03/2016
Name: (Buyer)	Michael Stevens
Signature:	<i>Michael Stevens</i>

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