

	<h1>Product Specification</h1>	Code: RC-005
		Version: 5
		Date: 03.12.15

## FREEWORLD TRADING LIMITED

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PRODUCT DESCRIPTION:	Hazel Nuts, Organic Roasted
FWT CODE:	0355
DATE ISSUED:	16.05.2022
REVISION NUMBER:	4

SUPPLIER NAME:	Freeworld Trading Limited
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CONTACT TECHNICAL:	Karen Greenhorn
POSITION HELD:	Quality Control
EMAIL ADDRESS	karen@freeworld-trading.co.uk

Commodity Buyer	Ishan Das
Email Address	ishan@freeworld-trading.co.uk



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## 1.00 PRODUCT DESCRIPTION

Please provide a brief description of the PRODUCT including, name of product and pack size.

Organic roasted hazel nuts, packed in 25kg (2\*12.5kg)

## 2.00 INGREDIENT BREAKDOWN

Ingredient	% at Recipe bowl stage	% in Final Product	% Compound Ingredient Breakdown	Variety/Grade	Country Of Origin
Hazel Nuts		100%		Corylus Avellana L. and Corylus Maxima Mill species	Turkey

## 3.00 PRESERVATIVES AND PROCESSING AIDS

E. Number	Name	Maximum Limit
	N/A	

If processing aid state which process it aids and how.

## 4.00 SEASONAL VARIATION

Product defects can change, shrivelled ratio, soured , size can be variable

## 5.00 GENETIC MODIFICATION

GENETICALLY MODIFIED ORGANISMS	YES	NO	IF YES WHICH INGREDIENT
1. Does the product or any of its ingredients contain any genetically modified material – whether viable or not?		√	
2. Is the product or any of its ingredients produced from, but not containing, any genetically modified material – whether viable?		√	
3. Has the product or any of its ingredients been significantly changed as a consequence of the use of genetic modification?		√	
4. Have genetically modified organisms been used as processing aids or additives to produce processing aids or additives used in conjunction with the production of the food or any of its ingredients?		√	

Prepared by: Shelby Bodily

Approved by: Marcela Graziano



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## 6.00 ORGANOLEPTIC PROPERTIES

Provide a full description of the organoleptic properties of the PRODUCT.

Appearance: Light to dark brown hazel nut kernels

Flavour and Aroma: Typical or roasted hazel nuts with no off taints or odours

Texture: Firm and crisp


**Organoleptic properties are obviously dependent on the crop and harvesting conditions of the current year.**

## 7.00 NUTRITIONAL INFORMATION

Parameter	Value (per 100grams)	Source
Energy Kj / kcal	2938.7/710.92	USDA (modified by Regulation (EU) No 1169/2011)
Fats	62.40	
Of which:	-	
-saturated	4.51	
-monounsaturated	46.60	
-polyunsaturated	8.46	
Carbohydrates	17.60	
Of which:	-	
-sugars	4.89	
-polyols		
-starch		
Fibre	9.4	
Protein	15.03	
Minerals		
Salt (g)	0	
Calcium (mg)	123	
Iron (mg)	4.38	
Magnesium (mg)	173	
Phosphorus (mg)	310	
Potassium (mg)	755	

## 8.00 PRODUCT SUITABILITY

Dietary Requirement	Yes/No	Comments
Coeliac	Yes	There is no gluten within the product recipe; there is no gluten on the production line. However we can not guarantee that the raw materials entering the factory are gluten free. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Vegetarians	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.

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Vegans	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Lactose Intolerant	Yes	There are no dairy products within the product recipe; there are no dairy products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Kosher	Yes	Certified Yes
Halal	Yes	Certified Yes

9.00 ALLERGEN DATA				
Product	In the product Y/N	Within the factory Y/N	On the same production line Y/N	Stored in Same Warehouse Y/N
Peanuts and peanut derivatives	No	No	No	If stored, it is in segregated area
Nut and nut derivatives (almond, hazelnut, walnut, cashew, pecan nut, Brazil nut, pistachio nuts, macadamia nut and Queensland nut)	Hazel Nuts	Hazel Nuts	Hazel Nuts	In segregated area
Sesame seeds / sesame seed derivatives	No	No	No	In segregated area
Mustard / mustard products	No	No	No	No
Milk / milk derivatives	No	No	No	No
Egg / egg derivatives / albumen	No	No	No	No
Gluten (i.e wheat, rye, barley, oats, spelt, kamut, or their hybrid strains)	No	No	No	If stored, it is in segregated area
Soya / Soya derivatives	No	No	No	If stored, it is in segregated area
Lupin / Lupin derivatives	No	No	No	No
Fish/Fish derivatives	No	No	No	No
Crustaceans	No	No	No	No
Molluscs	No	No	No	No
Sulphur Dioxide and sulphites	No	Yes	No	In segregated area
Celery	No	No	No	No

Allergens stored in the warehouse can be subject to change from the above list. However, the warehouses take all necessary precautions and store all allergens in segregated areas. We have taken every reasonable precaution and proceeded with due diligence, however, we cannot control the risk of cross contamination in distribution, since we have limited control over the third party service involved. Therefore, we cannot guarantee absence of any particular allergen. Should you wish to make any allergen statements against your products please contact Freeworld Trading before hand.

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## 10.00 CHEMICAL ANALYSIS

Parameter	Specification Limits
Moisture	Max 3%
Peroxide value	Max 5.0 meq O <sub>2</sub> /kg
Free Fatty Acids	Max 1%
Aflatoxin	Total <10ppb, B1 <5ppb
Pesticides	As per EU/UK legislation
Heavy Metals	As per EU/UK legislation

## 11.00 MICROBIOLOGY


Microbes	Typical Levels
Total Viable Count	<5,000 cfu/g
Coliforms	<100 cfu/g
Escherichia Coli	<10 cfu/g
Yeasts	<1,000 cfu/g
Moulds	<1,000 cfu/g
Salmonella	Absent in 25gms

## 12.00 PHYSICAL ANALYSIS

Physical attributes	Specification
Dangerous foreign material (glass, metal, contamination from pest)	None
Mouldy kernels	1% max
Soured kernels	1% max
Machine damaged/crushed kernels	10% max
Insect damage	5% max by weight
Skin and shell pieces, unshelled hazelnuts, dust	0.05% max by weight
Broken, half kernels	6% max by weight
Discoloration	3% max by weight
Almond Shape	3% max by weight
Kernels where skins cannot be removed completely <b>(skin part bigger than 3 mm diameter is evaluated as defect)</b>	15% max
<b>Declaration: Although due care and attention has been taken during the processing of this natural product. The product may contain traces of pits/stalks/shell.</b>	

## 13.00 COUNT/SIZE

Size mm		The ratio of oversize & undersize can be up to 20% in organic hazelnuts
	9/11	
	11/13	
	13/15	
	10/12	
	12/14	
	9/15	

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<b>14.00 SHELF-LIFE</b>
<b>SHELF-LIFE FROM DATE OF PRODUCTION: 12 months</b>

<b>15.00 METAL DETECTION</b>		
Metal detection	Ferrous (mm)	2.0mm
	Non –Ferrous (mm)	2.5mm
	Stainless Steel (mm)	3.0mm

<b>16.00 RECOMMENDED STORAGE CRITERIA</b>		
<b>COOL STORE</b>	<b>6-8%</b>	
<b>AWAY FROM DIRECT SUNLIGHT</b>	<b>Yes</b>	

<b>17.00 MATERIALS</b>		
Recommended pallet stacking for the product, however this may vary depending on warehouse/haulier		
<b>PALLET</b>		
No of units per layer		Maximum
No of units per pallet		Maximum
No of units per pallet		Minimum
Method of pallet security		Shrink-wrap / Pallet-wrap / Banding
Type of pallet used		

<b>CONTACT PACKAGING MATERIAL</b>						
Material	PE Bag	Food Grade	<b>YES</b>	<input checked="" type="checkbox"/>	<b>NO</b>	
Colour	Blue					
Dimensions	370x590x115					
Weight	~90	g				
Method of closure	Vacuum	Tape / EEC Tape / Stitching				

<b>OUTER PACKAGING MATERIAL</b>		
Material	Cardboard carton	
Colour	Brown	
Grade	Food	
Weight	890	G
Dimensions	380x605x240	Mm
Method of closure	Tape	Tape / EEC Tape / Stitching

<b>18.00 SOURCE AND POINT OF MANUFACTURE</b>		
State the country of Manufacture	Turkey	
Is the Product produced and packaged in the suppliers own premises:-	Yes	

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<b>19.00 OBLIGATIONS UPON THE PART OF THE SUPPLIER &amp; TRADING TERMS OF FREEWORLD TRADING.</b>
<p>The supplier must comply with all relevant United Kingdom and European Community Legislation and all relevant legal and food safety criteria. The supplier must agree to comply with Freeworld Trading Standard Conditions of Supply.</p> <p>The supplier is responsible for informing Freeworld Trading in writing and a minimum of one calendar month in advance of any proposed change of formulation, manufacturing process or packaging materials and changes in the origin places of process of any materials used to produce the product to be supplied to Freeworld Trading. No change is to be made without the prior knowledge and prior written agreement of Freeworld Trading.</p> <p><b>Freeworld Trading Limited</b></p> <ol style="list-style-type: none"> <li>1) No claims entertained after 7 days from delivery.</li> <li>2) Any overdue amounts are liable to interest charged at 3% over base rate per month.</li> <li>3) Title and goods remain with Freeworld Trading Ltd. until the purchase price is paid in full'</li> <li>4) The risk in the goods shall pass to the buyer at the time of delivery where carriage is made by independent carrier, then at the time of collection by this carrier. or where the goods are sold ex-warehouse at the time the buyer is notified that the goods are released for collection.</li> <li>5) If the goods or any part of thereof supplied under the contract are processed or altered in any way by the buyer or any other agent, the quality of the goods shall be deemed acceptable by the buyer. In addition all customers quality control checks are to be completed on the entire load prior to use in application</li> </ol>

**FOR AND ON BEHALF OF FREEWORLD TRADING**

NAME: (Technical)	Karen Greenhorn
POSITION HELD:	Quality Control
TECHNICAL SIGNATURE	<i>Karen Greenhorn.</i>
DATE:	16.05.2022
Name: (Buyer)	Ishan Das
Signature:	