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PRODUCT DESCRIPTION:	Raisins, Turkish High Moisture
PRODUCT CODE:	0616
DATE ISSUED:	28.01.2025
DATE REVIEWED:	
REVISION NUMBER:	1

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CONTACT TECHNICAL:	Karen Greenhorn
POSITION HELD:	Quality Control
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영상 1999년 - 1999년 - 1992년 - 1992 1997년 - 1997년 - 1997년 - 1997년 - 1992년 - 1997년 - 1992년 -	
Commodity Buyer	Marcus Welch
Email Address	marcus@freeworld-trading.co.uk

1.00 PRODUCT INFORMATION	
Product Description	High Moisture Raisins
Grade/Variety	
Pack weight/format	12.5kg cartons
Packaging materials	Polythene liner inside cardboard carton
Shelf-life from production	4 months from production

2.00 INGREDIENT	BREAKDOWN	l			
Ingredient	% at Recipe	% in Final	Variety/Grade	Country of	Country Of
Ingredient	bowl stage	Product	vallety/Glaue	Origin	Manufacture
Raisins	S	91.5 - 94.7	CE 199	Turkey	Turkey
Water		4.72 - 7.9		Turkey	Turkey
Sunflower oil		0.5%		Turkey	Turkey
Potassium sorbate		<800ppm		Germany, China	Turkey



3.00 PRESERV	ATIVES AND PROCESSING AIDS	
E. Number	Name	Maximum Limit
E202	Potassium sorbate	800ppm
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If processing aid state which process it aids and how.

4.00 SEASONAL VARIATION

5.00 GENETIC MODIFICATION			
GENETICALLY MODIFIED ORGANISMS	YES	NO	IF YES WHICH INGREDIENT
1. Does the product or any of its ingredients contain any genetically modified material – whether viable or not?		\checkmark	
2. Is the product or any of its ingredients produced from, but not containing, any genetically modified material – whether viable?		~	
3. Has the product or any of its ingredients been significantly changed as a consequence of the use of genetic modification?		\checkmark	
4. Have genetically modified organisms been used as processing aids or additives to produce processing aids or additives used in conjunction with the production of the food or any of its ingredients?		\checkmark	

6.00 IRRADIATION

Has the product or any of its components been No irradiated?

7.00 ORGANOLEPTIC PROPERTIES		
Provide a full description of the organoleptic properties of the PRODUCT.		
Appearance:Berries completely unstuck from each other, lightly oiled, Free flowing and regular shape of raisins		
Flavour and Aroma: Characteristic flavour of raisins with no off taints or odours		
Texture:	Soft and chewy	

Organoleptic properties are obviously dependent on the crop and harvesting conditions of the current year.

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8.00 NUTRITIONAL INFORMATION			
Parameter	Value (per 100grams)	Source	
Energy Kj / kcal	1256/300		
Fats	0.3		
Of which:	52a - 153.		
-saturated	0.1		
Carbohydrates (total)	74	Cuppling analysis	
Of which:		Supplier analysis Calculation	
-sugars	60	Calculation	
-fibre	4.9		
Protein	3.3		
Sodium (mg)	16		
Salt (g)	0.04		

9.00 PRODUCT SUITABILITY		
Dietary Requirement	Yes/No	Comments
Coeliac	Yes	There is no gluten within the product recipe; there is no gluten on the production line. However we cannot guarantee that the raw materials entering the factory are gluten free. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Vegetarians	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Vegans	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Lactose Intolerant	Yes	There are no dairy products within the product recipe; there are no dairy products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Kosher	Yes	Certified Yes
Halal	Yes	Certified Yes

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10.00 ALLERGENS				
Product	In the product (Y/N)	Within the facility (Y/N)	On the same production line (Y/N)	Comments
Peanuts / peanut derivatives	No	No	No	E.
Nut / nut derivatives	No	No	No	×
Sesame seeds / sesame seed derivatives	No	No	No	
Mustard / mustard products	No	No	No	0.
Milk / milk derivatives	No	No	No	
Egg / egg derivatives / albumen	No	No	No	
Gluten	No	No	No	
Soya / soya derivatives	No	No	No	
Lupin / lupin derivatives	No	No	No	
Fish / fish derivatives	No	No	No	2 4 4 C
Crustaceans	No	No	No	
Molluscs	No	No	No	
Sulphur Dioxide and sulphites	No	No	No	
Celery	No	No	No	

Nut and nut derivatives includes: almond, hazelnut, walnut, cashew, pecan nut, Brazil nut, pistachio nuts and macadamia nut.

Gluten includes: wheat, rye, barley, oats, spelt, kamut, or their hybrid strains.

Our 3rd party warehouses store allergens, however, they take all necessary precautions and store all allergens in segregated areas. We have taken every reasonable precaution and proceeded with due diligence, however, we cannot control the risk of cross contamination in distribution, since we have limited control over the third party service involved. Therefore, we cannot guarantee absence of any particular allergen. Should you wish to make any allergen statements against your products please contact Freeworld Trading before hand.

11.00 CHEMICAL A	NALYSIS
Parameter	Specification Limits
Moisture	18-22%
Ochratoxin A	<8ppb
Aflatoxin	Total <4ppb, B1< 2ppb
Pesticides	As per EU/UK Legislation
Heavy Metals	As per EU/UK Legislation



12.00 MICROBIOLOGY		
Microbes	Typical Levels	
Total Viable Count	<100,000 cfu/g	
Coliforms	<100 cfu/g	
Escherichia Coli	<10 cfu/g	
Yeasts	<50,000 cfu/g	
Moulds	<100,000 cfu/g	
Salmonella	Absent in 25gms	
Presumptive Bacillus Cereus	<500 cfu/g	
Listeria Monocytogenes	<100 cfu/g at the end of shelf-life	

13.00 PHYSICAL ANALYSIS	
Physical attributes	Specification
Damaged Berries	2g/100gms
Undeveloped Berries	1g/100gms
Sugared berries till MAY	2g/100gms
Sugared berries till After May	3g/100gms
Mouldy berries	1g/100gms
Stalks (4-10mm)	1 piece per carton
Stalks >10mm	1 piece per cartons
Stone (>3mm)	Absent per 20 tonne
Stones (<3mm)	1 piece per 1 tonne
Capstems/free >3mm	1 per 100gms
Capstems attached >3mm	2 per 100gms
Glass, metallic fragments	Absent
All other extraneous matter	Absent
Declaration: Although due care and atte	ention has been taken during the processing of this natural

product. The product may contain traces of pits/stalks/shell.

14.00 COUNT/SIZE			
Size	Per 100g	K S 2m	
Midget	340-440	Prior to water addition	
Select	201-280	Prior to water addition	

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15.00 RECOMMEND	DED STORAGE CRITERIA
Storage Conditions:	In clean, dry, cool place, away from heat and direct sunlight.
In order to preserve	e maximum freshness and prevent infestation FWT recommend storing our

products in cool store at <10C

16.00 OBLIGATIONS UPON THE PART OF THE SUPPLIER & TRADING TERMS OF FREEWORLD TRADING.

Suppliers:

The supplier must comply with all relevant United Kingdom and European Community Legislation and all relevant legal and food safety criteria. The supplier must agree to comply with Freeworld Trading Standard Conditions of Supply.

The supplier is responsible for informing Freeworld Trading in writing and a minimum of one calendar month in advance of any proposed change of formulation, manufacturing process or packaging materials and changes in the origin places of process of any materials used to produce the product to be supplied to Freeworld Trading. No change is to be made without the prior knowledge and prior written agreement of Freeworld Trading.

Customers:

- 1. No claims entertained after 7 days from delivery.
- 2. Any overdue amounts are liable to interest charged at 3% over base rate per month.
- 3. Title and goods remain with Freeworld Trading Ltd. until the purchase price is paid in full'
- 4. The risk in the goods shall pass to the buyer at the time of delivery where carriage is made by independent carrier, then at the time of collection by this carrier. or where the goods are sold ex-warehouse at the time the buyer is notified that the goods are released for collection.
- 5. If the goods or any part of thereof supplied under the contract are processed or altered in any way by the buyer or any other agent, the quality of the goods shall be deemed acceptable by the buyer. In addition all customers quality control checks are to be completed on the entire load prior to use in application

FOR AND ON BEHALF OF FREEWORLD TRADING

NAME: (Technical)	Karen Greenhorn
POSITION HELD:	Quality Control
TECHNICAL SIGNATURE	Karen Greenhorn.
DATE:	10.02.2025

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