

PRODUCT SPECIFICATION

FREEWORLD TRADING LIMITED



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PRODUCT DESCRIPTION:	Sultanas
PRODUCT CODE:	0619
DATE ISSUED:	07.02.2025
DATE REVIEWED:	
REVISION NUMBER:	1

SUPPLIER NAME:	Freeworld Trading Limited
SUPPLIER ADDRESS:	21 Annandale Street Edinburgh EH7 4AW
TELEPHONE NUMBER:	0131 557 5600
EMAIL ADDRESS:	quality_control@freeworld-trading.co.uk sales@freeworld-trading.co.uk logistics@freeworld-trading.co.uk

CONTACT TECHNICAL:	Karen Greenhorn
POSITION HELD:	Quality Control
EMAIL ADDRESS	karen@freeworld-trading.co.uk

Commodity Buyer	Marcus Welch
Email Address	marcus@freeworld-trading.co.uk

1.00 PRODUCT INFORMATION	
Product Description	South African Sultanas
Grade/Variety	Choice/Thompson
Pack weight/format	12.5kg
Packaging materials	Polythene liner inside cardboard cartons
Shelf-life from production	12 months

2.00 INGREDIENT BREAKDOWN					
Ingredient	% at Recipe bowl stage	% in Final Product	Variety/Grade	Country of Origin	Country Of Manufacture
Sultanas		99.5%	Choice/Thompson	South Africa	South Africa
Sunflower oil		0.5%		South Africa, Ukraine, Bulgaria, Spain	South Africa

PRODUCT SPECIFICATION

FREEWORLD TRADING LIMITED



3.00 PRESERVATIVES AND PROCESSING AIDS		
E. Number	Name	Maximum Limit
	N/A	
If processing aid state which process it aids and how.		

4.00 SEASONAL VARIATION

5.00 GENETIC MODIFICATION			
GENETICALLY MODIFIED ORGANISMS	YES	NO	IF YES WHICH INGREDIENT
1. Does the product or any of its ingredients contain any genetically modified material – whether viable or not?		✓	
2. Is the product or any of its ingredients produced from, but not containing, any genetically modified material – whether viable?		✓	
3. Has the product or any of its ingredients been significantly changed as a consequence of the use of genetic modification?		✓	
4. Have genetically modified organisms been used as processing aids or additives to produce processing aids or additives used in conjunction with the production of the food or any of its ingredients?		✓	

6.00 IRRADIATION	
Has the product or any of its components been irradiated?	No

7.00 ORGANOLEPTIC PROPERTIES	
Provide a full description of the organoleptic properties of the PRODUCT.	
Appearance:	Reasonably even colour, free flowing light brown to brown dried seedless grapes
Flavour and Aroma:	Natural sweet flavour, no objectionable odours or flavours
Texture:	Soft and chewy

Organoleptic properties are obviously dependent on the crop and harvesting conditions of the current year.

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PRODUCT SPECIFICATION

FREEWORLD TRADING LIMITED



8.00 NUTRITIONAL INFORMATION		
Parameter	Value (per 100grams)	Source
Energy Kj / kcal	1444.5/341.65	USDA (modified by Regulation (EU) No 1169/2011)
Fats	0.25	
Of which:	-	
-saturated	0.094	
-monounsaturated	0.024	
-polyunsaturated	0.053	
Carbohydrates (total)	79.3	
Of which:	-	
-sugars	65.2	
-fibre	4.5	
Protein	3.3	
Sodium (mg)	26	
Salt (g)	0.065	

9.00 PRODUCT SUITABILITY		
Dietary Requirement	Yes/No	Comments
Coeliac	Yes	There is no gluten within the product recipe; there is no gluten on the production line. However we cannot guarantee that the raw materials entering the factory are gluten free. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Vegetarians	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Vegans	Yes	There are no animal products within the product recipe; there are no animal products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Lactose Intolerant	Yes	There are no dairy products within the product recipe; there are no dairy products on the production line. We have taken every reasonable precaution and proceeded with due diligence, however we cannot guarantee cross contamination on vehicles/containers etc.
Kosher	Yes	Certified Yes
Halal	Yes	Certified Yes

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PRODUCT SPECIFICATION

FREEWORLD TRADING LIMITED



10.00 ALLERGENS				
Product	In the product (Y/N)	Within the facility (Y/N)	On the same production line (Y/N)	Comments
Peanuts / peanut derivatives	No	No	No	
Nut / nut derivatives	No	No	No	
Sesame seeds / sesame seed derivatives	No	No	No	
Mustard / mustard products	No	No	No	
Milk / milk derivatives	No	No	No	
Egg / egg derivatives / albumen	No	No	No	
Gluten	No	No	No	
Soya / soya derivatives	No	No	No	
Lupin / lupin derivatives	No	No	No	
Fish / fish derivatives	No	No	No	
Crustaceans	No	No	No	
Molluscs	No	No	No	
Sulphur Dioxide and sulphites	No	Yes	Yes	
Celery	No	No	No	

Nut and nut derivatives includes: almond, hazelnut, walnut, cashew, pecan nut, Brazil nut, pistachio nuts and macadamia nut.

Gluten includes: wheat, rye, barley, oats, spelt, kamut, or their hybrid strains.

Our 3rd party warehouses store allergens, however, they take all necessary precautions and store all allergens in segregated areas. We have taken every reasonable precaution and proceeded with due diligence, however, we cannot control the risk of cross contamination in distribution, since we have limited control over the third party service involved. Therefore, we cannot guarantee absence of any particular allergen. Should you wish to make any allergen statements against your products please contact Freeworld Trading before hand.

11.00 CHEMICAL ANALYSIS	
Parameter	Specification Limits
Moisture	13-17%
Sulphur Dioxide	<10ppm
Ochratoxin A	<8ppb
Aflatoxin	Total <4ppb, B1 <2ppb
Pesticides	As per EU/UK Legislation
Heavy Metals	As Per EU/UK Legislation

PRODUCT SPECIFICATION

FREEWORLD TRADING LIMITED



12.00 MICROBIOLOGY	
Microbes	Typical Levels
Total Viable Count	<10,000 cfu/g
Entero	<100 cfu/g
Coliforms	<10 cfu/g
Escherichia Coli	<10 cfu/g
Yeasts	<1,500 cfu/g
Moulds	<1,500 cfu/g
Salmonella	Absent in 25gms
Staph Aureus	<10 cfu/g

13.00 PHYSICAL ANALYSIS



S I N C E 1 9 9 1

FREEWORLD



PRODUCT SPECIFICATION

FREEWORLD TRADING LIMITED

Physical attributes	Specification
Foreign Matter, any object that does not naturally form part of the fruit such as soil, mud, sand, grit/stones which may cause harm or injury or are objectionable if consumed	1/1000kg for regular choice grade 2/1000kg for jumbo/bold sizes
Dangerous Foreign Matter, glass and metal	Absent
Insect infestation, any insects or insect excreta found in or amongst fruit. Since dried fruit is susceptible to secondary infestation (i.e after processing and packaging) Freeworld Trading will only accept responsibility for insect infestation if reported within 7 days from delivery.	None
“Swart Bekkie” a dark to black discolouration of sultanas which develops from the cap stem. < 2mm in diameter for small/medium/regular sultanas. <3mm in diameter for bold/jumbo	Choice: 20% Standard: 35%
Blemish, blemishes are any conspicuous external defects >10% of the berry surface area	Choice: 5% Standard: 10%
Damaged, berries that have been broken or crushed by handling and transport practices to such an extent that the inner flesh is exposed. The exposure of flesh by the normal cap stem will not be deemed damaged	Choice: 2%; Jumbo/Bold:10% Standard: 5%
Fruit affected by Mould, mould filaments visible to the naked eye, either inside or outside the fruit	Choice: 2 m/m per100gms Standard: 3 m/m per 100gms
Crystallisation/Sugared Berries <i>Berries with external or internal sugar crystals which are readily apparent and seriously affect the appearance of the raisin. Provided the product is stored correctly-</i>	Choice: 10%; Bold/Jumbo: 6% Standard: 20%; Bold/Jumbo: 15%
Capstem, small woody stems, whether attached to a berry or not. Provided that 1) if only the nodule remains, it shall not be deemed a berry stem, except if it exceeds 2mm in length or 2mm in width; 2) stalks smaller than 1mm in diameter and 10mm in-length would be considered as berry stems	Choice: 30 per kg Choice Jumbo 40 per kg
Stalks, the wooden branches of the bunch on which the berries are attached by means of berry stems and will only be deemed as stalks when thicker than 1mm or else longer than 10mm	>10mm: 1 per carton <10mm: 3 per carton <10mm (jumbo/bold): 4
Declaration: Although due care and attention has been taken during the processing of this natural product. The product may contain traces of pits/stalks/shell.	

14.00 COUNT/SIZE				
Size/100gms	Jumbo >18mm	Jumbo small/bold large (15-18mm)	Bold	Regular/medium

PRODUCT SPECIFICATION

FREEWORLD TRADING LIMITED



Choice grade	100-130	120-200	120-230	190-310
Standard grade	N/A	N/A	N/A	190-310

15.00 RECOMMENDED STORAGE CRITERIA

Storage Conditions:

In clean, dry, cool place, away from heat and direct sunlight.

In order to preserve maximum freshness and prevent infestation FWT recommend storing our products in cool store at <10C

16.00 OBLIGATIONS UPON THE PART OF THE SUPPLIER & TRADING TERMS OF FREEWORLD TRADING.

Suppliers:

The supplier must comply with all relevant United Kingdom and European Community Legislation and all relevant legal and food safety criteria. The supplier must agree to comply with Freeworld Trading Standard Conditions of Supply.

The supplier is responsible for informing Freeworld Trading in writing and a minimum of one calendar month in advance of any proposed change of formulation, manufacturing process or packaging materials and changes in the origin places of process of any materials used to produce the product to be supplied to Freeworld Trading. No change is to be made without the prior knowledge and prior written agreement of Freeworld Trading.

Customers:

1. No claims entertained after 7 days from delivery.
2. Any overdue amounts are liable to interest charged at 3% over base rate per month.
3. Title and goods remain with Freeworld Trading Ltd. until the purchase price is paid in full'
4. The risk in the goods shall pass to the buyer at the time of delivery where carriage is made by independent carrier, then at the time of collection by this carrier, or where the goods are sold ex-warehouse at the time the buyer is notified that the goods are released for collection.
5. If the goods or any part of thereof supplied under the contract are processed or altered in any way by the buyer or any other agent, the quality of the goods shall be deemed acceptable by the buyer. In addition all customers quality control checks are to be completed on the entire load prior to use in application

FOR AND ON BEHALF OF FREEWORLD TRADING

NAME: (Technical)

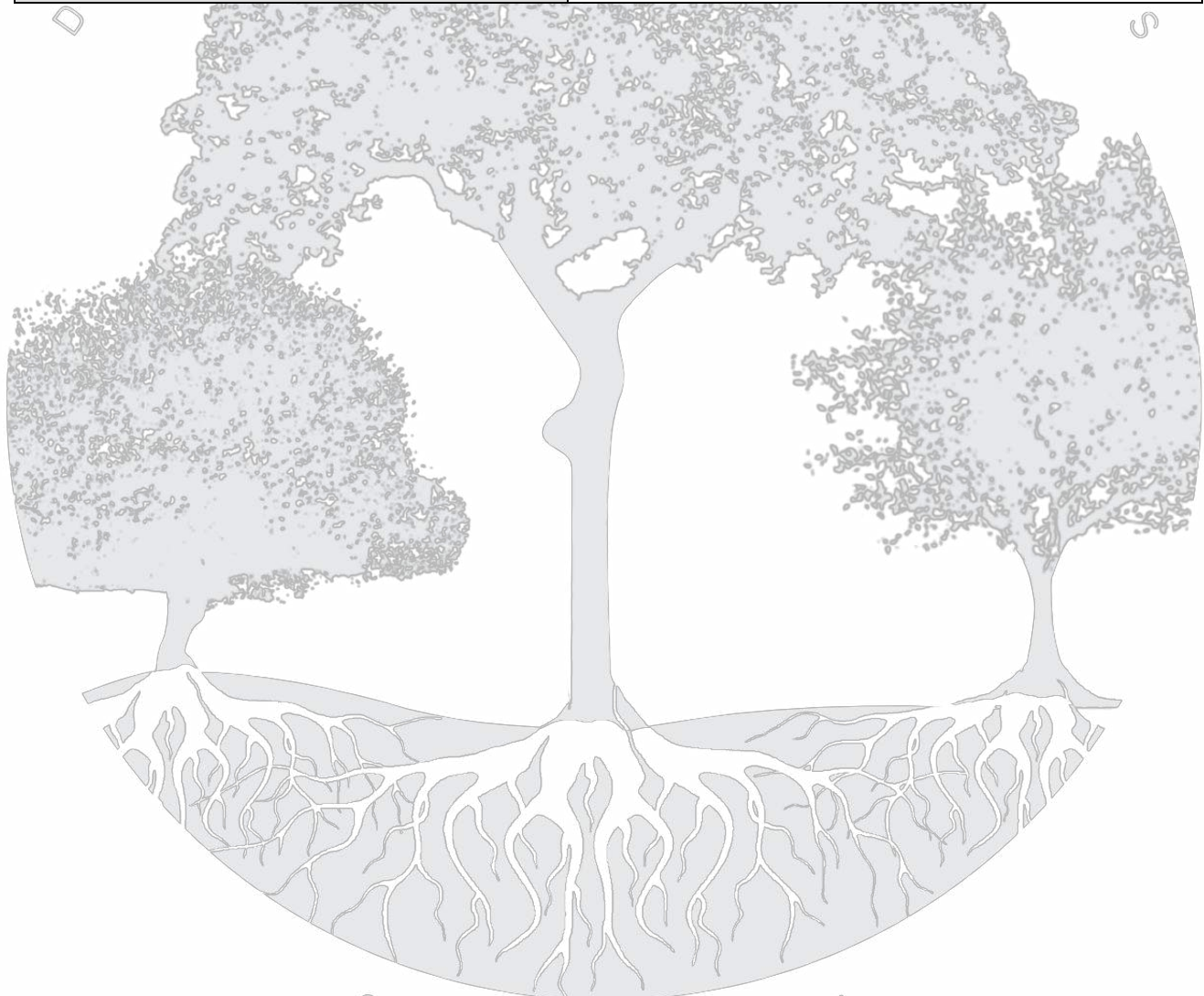
Karen Greenhorn

PRODUCT SPECIFICATION

FREEWORLD TRADING LIMITED



POSITION HELD:	Quality Control
TECHNICAL SIGNATURE	<i>Karen Greenhorn.</i>
DATE:	07.02.2025
Name: (Buyer)	Marucs Welch
Signature:	<i>M. Welch.</i>



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