

PRODUCT SPECIFICATION

FREEWORLD TRADING LIMITED



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PRODUCT DESCRIPTION:	Sultanas, Organic Turkish
PRODUCT CODE:	0014
DATE ISSUED:	17.10.2025
DATE REVIEWED:	
REVISION NUMBER:	9

SUPPLIER NAME:	Freeworld Trading Limited
SUPPLIER ADDRESS:	21 Annandale Street Edinburgh EH7 4AW
TELEPHONE NUMBER:	0131 557 5600
EMAIL ADDRESS:	quality_control@freeworld-trading.co.uk sales@freeworld-trading.co.uk logistics@freeworld-trading.co.uk

CONTACT TECHNICAL:	Karen Greenhorn
POSITION HELD:	Quality Control
EMAIL ADDRESS	karen@freeworld-trading.co.uk

Commodity Buyer	Marcus Welch
Email Address	marcus@freeworld-trading.co.uk

1.00 PRODUCT INFORMATION	
Product Description	Organic Turkish Sultanas
Grade/Variety	Thompson
Pack weight/format	12.5kg
Packaging materials	PE liner inside cardboard carton
Shelf-life from production	12 months

2.00 INGREDIENT BREAKDOWN					
Ingredient	% at Recipe bowl stage	% in Final Product	Variety/Grade	Country of Origin	Country Of Manufacture
Organic Sultanas		99.5	Thompson	Turkey	Turkey
Organic Sunflower Oil		0.5%		Italy, Turkey	Italy, Turkey

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3.00 PRESERVATIVES AND PROCESSING AIDS

E. Number	Name	Maximum Limit
	N/A	

If processing aid state which process it aids and how.

4.00 SEASONAL VARIATION

Organic sultanas will begin to sugar, this is a natural process. Weather conditions are important for the raisins. Growth, harvesting, drying conditions are affected by seasonal variation. Berry count, physical and mycotoxin characteristics are affected.

5.00 GENETIC MODIFICATION

GENETICALLY MODIFIED ORGANISMS	YES	NO	IF YES WHICH INGREDIENT
1. Does the product or any of its ingredients contain any genetically modified material – whether viable or not?		✓	
2. Is the product or any of its ingredients produced from, but not containing, any genetically modified material – whether viable?		✓	
3. Has the product or any of its ingredients been significantly changed as a consequence of the use of genetic modification?		✓	
4. Have genetically modified organisms been used as processing aids or additives to produce processing aids or additives used in conjunction with the production of the food or any of its ingredients?		✓	

6.00 IRRADIATION

Has the product or any of its components been irradiated?	No
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7.00 ORGANOLEPTIC PROPERTIES

Provide a full description of the organoleptic properties of the PRODUCT.	
Appearance:	Typical of sultanas, amber to dark brown coloured berries
Flavour and Aroma:	Typical flavour and aroma of sultanas with no off taints or odours
Texture:	Free flowing, gets sticky during long storage

Organoleptic properties are obviously dependent on the crop and harvesting conditions of the current year.

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8.00 NUTRITIONAL INFORMATION		
Parameter	Value (per 100grams)	Source
Energy Kj / kcal	1373.3/323.73	USDA (modified by Regulation (EU) No 1169/2011)
Fats	0.25	
Of which:	-	
-saturated	0.094	
-monounsaturated	0.024	
-polyunsaturated	0.053	
Carbohydrates (total)	79.32	
Of which:	-	
-sugars	65.18	
-fibre	4.5	
Protein	3.3	
Sodium (mg)	26	
Salt (g)	0.065	

9.00 PRODUCT SUITABILITY		
Dietary Requirement	Yes/No	Certified Yes/No
Kosher	Yes	Yes
Halal	Yes	Yes
Vegetarian	Yes	No
Vegan	Yes	No

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10.00 ALLERGENS				
Product	In the product (Y/N)	Within the facility (Y/N)	On the same production line (Y/N)	Comments
Peanuts / peanut derivatives	No	No	No	
Nut / nut derivatives	No	Yes	No	Full segregation
Sesame seeds / sesame seed derivatives	No	No	No	
Mustard / mustard products	No	No	No	
Milk / milk derivatives	No	No	No	
Egg / egg derivatives / albumen	No	No	No	
Gluten	No	No	No	
Soya / soya derivatives	No	No	No	
Lupin / lupin derivatives	No	No	No	
Fish / fish derivatives	No	No	No	
Crustaceans	No	No	No	
Molluscs	No	No	No	
Sulphur Dioxide and sulphites	No	Yes	No	Full segregation
Celery	No	No	No	

Nut and nut derivatives includes: almond, hazelnut, walnut, cashew, pecan nut, Brazil nut, pistachio nuts and macadamia nut.

Gluten includes: wheat, rye, barley, oats, spelt, kamut, or their hybrid strains.

11.00 CHEMICAL ANALYSIS	
Parameter	Specification Limits
Moisture	17% max
Water Activity	0.7 max
Ochratoxin	8ppb max
Aflatoxin	Total 4ppb, B1 2ppb
Pesticides	As per EU/UK Legislation
Heavy Metals	As per EU/UK Legislation

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12.00 MICROBIOLOGY	
Microbes	Typical Levels
Total Viable Count	<50,000 cfu/g
Coliforms	<100 cfu/g
Escherichia Coli	<10 cfu/g
Yeasts	<10,000 cfu/g
Moulds	<50,000 cfu/g
Salmonella	Absent in 25gms

13.00 PHYSICAL ANALYSIS		
Physical attributes	SSC	SC
Foreign bodies (hair, glass, metal, hard plastic, live insects, etc)	Absent	Absent
Cap stem ratio, max %	2	3
Stones (max. by count/ton)	<5mm	2
	>5mm	1
Free Stalk/Cartons	4-10mm	3
	>10mm	2
Imbedded Stalk, count/carton	5	6
Sugarized Berries (max %) until May		2
	After May	4
Damaged (max %)	2	3
Mould, visible (max %)	2.0	2.5
Declaration: Although due care and attention has been taken during the processing of this natural product. The product may contain traces of pits/stalks/shell.		

14.00 COUNT/SIZE		
Size	Per 100gm	Undeveloped
Extra small	501+	
Small	401-500	4% max
Medium	341-400	3% max
Standard	241-340	2% max
Jumbo	<240	1% max

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15.00 RECOMMENDED STORAGE CRITERIA	
Storage Conditions:	In clean, dry, cool place, away from heat and direct sunlight.
In order to preserve maximum freshness and prevent infestation FWT recommend storing our products in cool store at <10C	

16.00 OBLIGATIONS UPON THE PART OF THE SUPPLIER & TRADING TERMS OF FREEWORLD TRADING.	
Suppliers:	
<p>The supplier must comply with all relevant United Kingdom and European Community Legislation and all relevant legal and food safety criteria. The supplier must agree to comply with Freeworld Trading Standard Conditions of Supply.</p> <p>The supplier is responsible for informing Freeworld Trading in writing and a minimum of one calendar month in advance of any proposed change of formulation, manufacturing process or packaging materials and changes in the origin places of process of any materials used to produce the product to be supplied to Freeworld Trading. No change is to be made without the prior knowledge and prior written agreement of Freeworld Trading.</p>	
Customers:	
<ol style="list-style-type: none"> 1. No claims entertained after 7 days from delivery. 2. Any overdue amounts are liable to interest charged at 3% over base rate per month. 3. Title and goods remain with Freeworld Trading Ltd. until the purchase price is paid in full' 4. The risk in the goods shall pass to the buyer at the time of delivery where carriage is made by independent carrier, then at the time of collection by this carrier. or where the goods are sold ex-warehouse at the time the buyer is notified that the goods are released for collection. 5. If the goods or any part of thereof supplied under the contract are processed or altered in any way by the buyer or any other agent, the quality of the goods shall be deemed acceptable by the buyer. In addition all customers quality control checks are to be completed on the entire load prior to use in application 	

FOR AND ON BEHALF OF FREEWORLD TRADING

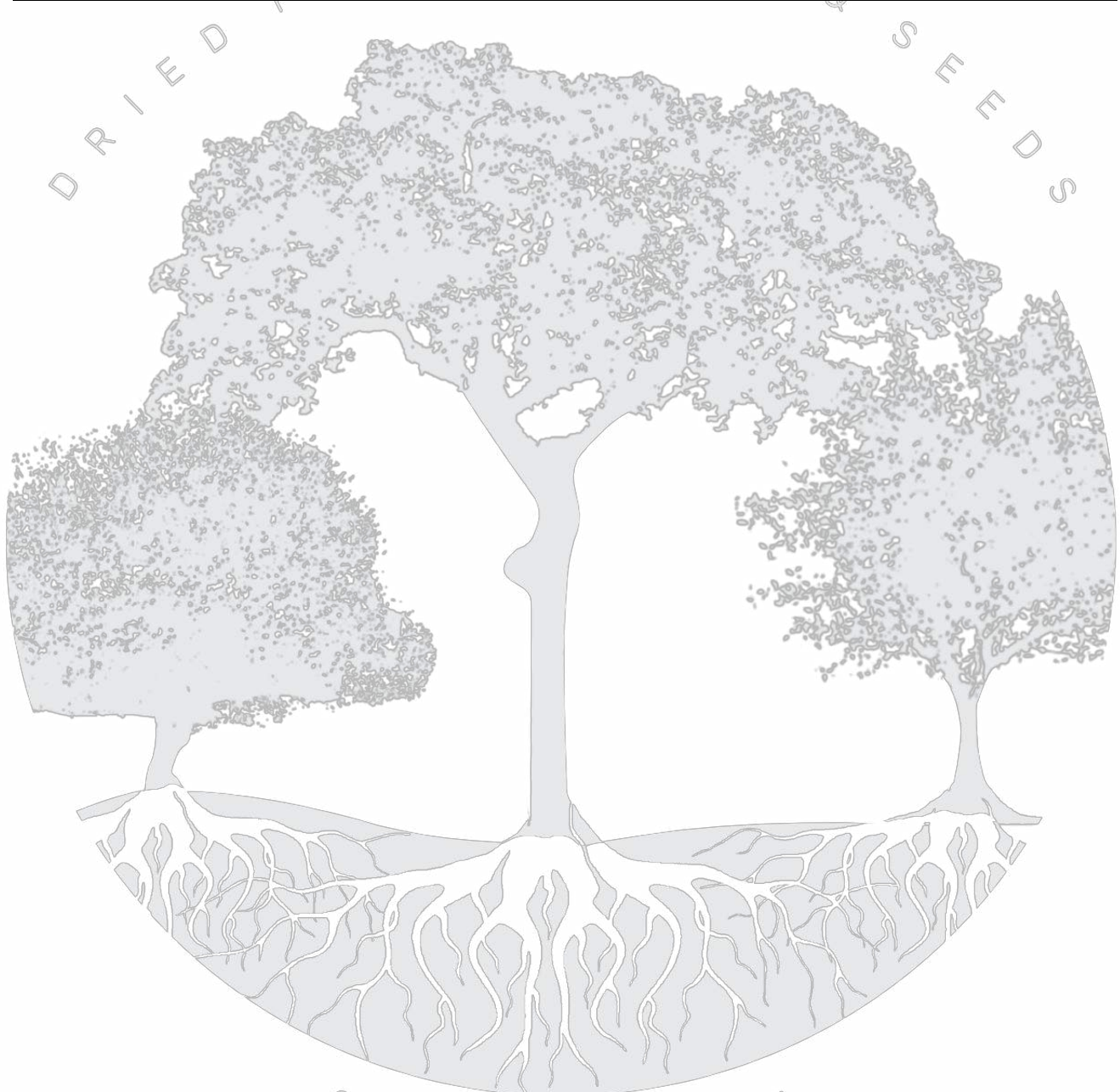
NAME: (Technical)	Karen Greenhorn
POSITION HELD:	Quality Control
TECHNICAL SIGNATURE	<i>Karen Greenhorn.</i>
DATE:	12.11.2025

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Name: (Buyer)	Marcus Welch
Signature:	



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